

Date: Tuesday, 3/11/2008 11:25:29 AM  
User: Kim Johnston

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOAT STEP MOUNTING LUG
Job Number	: 37789		
Estimate Number	: 11750		
P.O. Number	:	Part Number	: D34593
This Issue	: 3/11/2008 S.O. No. :	Drawing Number	: D3459 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 37347	Material	:
Written By	:	Due Date	: 3/21/2008 Qty: 30 Um: Each
Checked & Approved By	: <u>HA 080311</u>		
Comment	: Est Rev: A New Issue 06-01-06 JLM Est Rev: B waterjet 06-12-06 ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.3644 f(s)/Unit Total : 10.9305 f(s)  
4.00" X .188" BAR  
6061-T6  
(M6061T6B4.000X.188)  
Batch: 103386 HB 8-3-18

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
1-Cut as per Dwg D3459  
Dwg Rev: A HB 8-3-18  
Prog Rev: A

(36)

2-Deburr if necessary

BOR/04/09 (36)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-3-18

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

09/04/09 (36)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: 266

PC 8/4/10 (36)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 37789

Part Number: D34593

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/14 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-04-10

*W*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



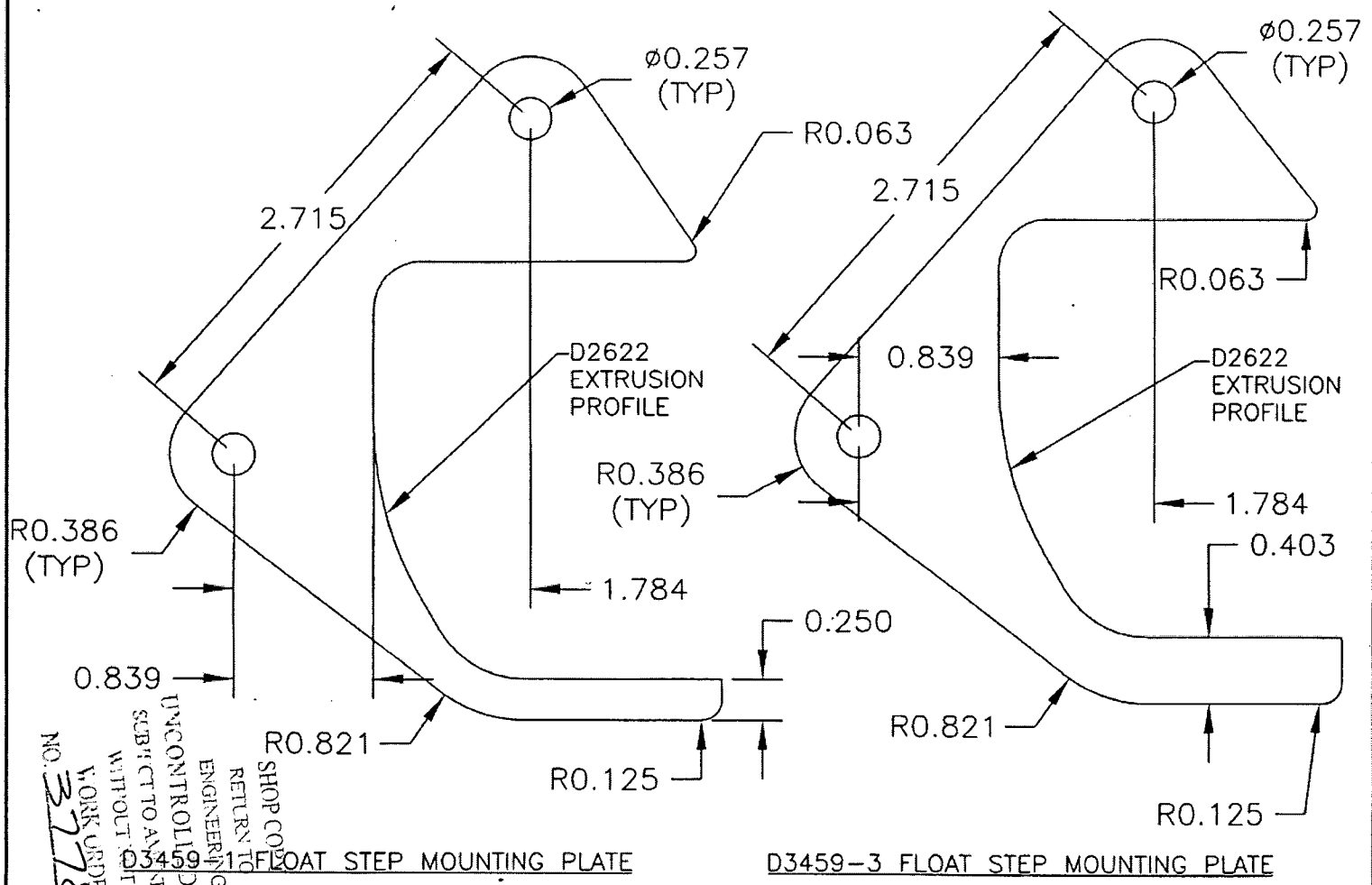


DESIGN	APPROVED	DRAWING NO.	REV. A
CHECKED	APPROVED	D3459	SHEET 1 OF 1
DATE	TITLE	DATE	SCALE
05.09.23	FLOAT STEP MOUNTING PLATE	05.09.23	1:1
A	NEW ISSUE		

DART AEROSPACE USA, INC.  
PORT HADLOCK, WA

RELEASED

05.11.14



NO. 37789  
WORK ORDER  
SUBJECT TO APPROVAL  
WITHOUT NOTICE  
ENGINEERING  
RETURN TO  
SHOP COPY  
900 COPY  
UNCONTROLLED  
4

D3459-1/-3 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED